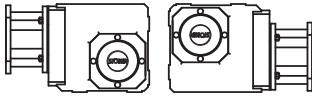
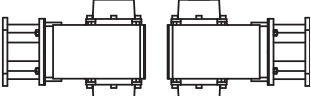
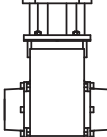




# Lubrication Quantity

## "K" Series – Right Angle Helical/Bevel

**LONG LIFE** Lubricant Quantity – Mounting Position **MUST** be Specified.

UNIT	MOUNTING POSITION					
						
	<b>E12</b>		<b>E34</b>		<b>EL5</b>	
	ozs.	liters	ozs.	liters	ozs.	liters
<b>K102</b>	37.2	1.1	23.7	0.7	44.3	1.31
<b>K202</b>	64.2	1.9	54.1	1.6	77.7	2.3
<b>K203</b>	74.3	2.2	64.2	1.9	82.8	2.45
<b>K302</b>	94.6	2.8	77.7	2.3	116.6	3.45
<b>K303</b>	101.4	3.0	91.2	2.7	125.0	3.7
<b>K402</b>	135.2	4.0	118.3	3.5	177.4	5.25
<b>K403</b>	152.1	4.5	135.2	4.0	185.9	5.5
<b>K513</b>	152.1	4.5	118.3	3.5	192.6	5.7
<b>K514</b>	152.1	4.5	135.2	4.0	212.9	6.3
<b>K613</b>	229.8	6.8	185.9	5.5	287.2	8.5
<b>K614</b>	246.7	7.3	202.8	6.0	310.9	9.2
<b>K713</b>	304.1	9.0	236.5	7.0	381.8	11.3
<b>K714</b>	321.0	9.5	270.3	8.0	419.0	12.4
<b>K813</b>	506.9	15.0	439.3	13.0	692.7	20.5
<b>K814</b>	540.7	16.0	506.9	15.0	740.0	21.9
<b>K913</b>	946.2	28.0	878.6	26.0	1,250.3	37.0
<b>K914</b>	1,013.8	30.0	980.0	29.0	1,301.0	38.5
<b>K1013</b>	1,588.2	47.0	1,689.6	50.0	1,959.9	58.0
<b>K1014</b>	1,757.2	52.0	1,858.6	55.0	2,128.9	63.0