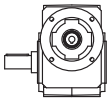
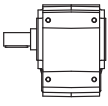
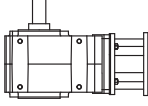
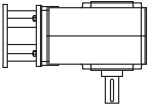
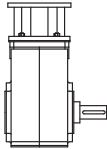
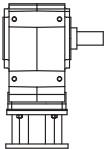




# Lubrication Quantity

## "K" Series – Right Angle Helical/Bevel

**GENERAL PURPOSE** Lubricant Quantity – Mounting Position **MUST** be Specified.

UNIT	MOUNTING POSITION											
												
	EL1		EL2		EL3		EL4		EL5		EL6	
	ozs.	liters	ozs.	liters	ozs.	liters	ozs.	liters	ozs.	liters	ozs.	liters
<b>K102</b>	13.5	0.4	37.2	1.1	23.7	0.7	23.7	0.7	44.3	1.31	30.4	0.9
<b>K202</b>	27.0	0.8	64.2	1.9	54.1	1.6	54.1	1.6	77.7	2.3	67.6	2.0
<b>K203</b>	50.7	1.5	74.3	2.2	64.2	1.9	64.2	1.9	82.8	2.45	81.1	2.4
<b>K302</b>	40.6	1.2	94.6	2.8	77.7	2.3	77.7	2.3	116.6	3.45	101.4	3.0
<b>K303</b>	60.8	1.8	101.4	3.0	91.2	2.7	91.2	2.7	125.0	3.7	118.3	3.5
<b>K402</b>	84.5	2.5	135.2	4.0	118.3	3.5	118.3	3.5	177.4	5.25	135.2	4.0
<b>K403</b>	118.3	3.5	152.1	4.5	135.2	4.0	135.2	4.0	185.9	5.5	152.1	4.5
<b>K513</b>	101.4	3.0	152.1	4.5	118.3	3.5	118.3	3.5	192.6	5.7	135.2	4.0
<b>K514</b>	135.2	4.0	152.1	4.5	135.2	4.0	135.2	4.0	212.9	6.3	169.0	5.0
<b>K613</b>	141.9	4.2	229.8	6.8	185.9	5.5	185.9	5.5	287.2	8.5	202.8	6.0
<b>K614</b>	182.5	5.4	246.7	7.3	202.8	6.0	202.8	6.0	310.9	9.2	219.6	6.5
<b>K713</b>	202.8	6.0	304.1	9.0	236.5	7.0	236.5	7.0	381.8	11.3	287.2	8.5
<b>K714</b>	270.3	8.0	321.0	9.5	270.3	8.0	253.4	7.5	419.0	12.4	321.0	9.5
<b>K813</b>	405.5	12.0	506.9	15.0	439.3	13.0	439.3	13.0	692.7	20.5	473.1	14.0
<b>K814</b>	473.1	14.0	540.7	16.0	506.9	15.0	473.1	14.0	740.0	21.9	506.9	15.0
<b>K913</b>	709.6	21.0	946.2	28.0	878.6	26.0	878.6	26.0	1,250.3	37.0	844.8	25.0
<b>K914</b>	811.0	24.0	1,013.8	30.0	980.0	29.0	980.0	29.0	1,301.0	38.5	946.2	28.0
<b>K1013</b>	1,013.8	30.0	1,588.2	47.0	1,689.6	50.0	1,689.6	50.0	1,959.9	58.0	1,453.1	43.0
<b>K1014</b>	1,115.1	33.0	1,757.2	52.0	1,858.6	55.0	1,858.6	55.0	2,128.9	63.0	1,655.8	49.0